## Amendments to the Claims

heated to at least about 900°C.

The following listing of claims will replace all prior versions of claims in the application.

1. (currently amended) A method of producing  $\text{Li}_y[\text{Ni}_x\text{Co}_{1\text{-}2x}\text{Mn}_x]\text{O}_2$  wherein  $0.025 \le x \le 0.45$  0.025  $\le x \le 0.35$ , and  $0.9 \le y \le 1.3$ , the method comprising:

mixing [Ni<sub>x</sub>Co<sub>1-2x</sub>Mn<sub>x</sub>]OH<sub>2</sub> with LiOH or Li<sub>2</sub>CO<sub>3</sub> and one or both of alkali metal fluorides and a boron compound compounds as sintering agent to form a resulting mixture; and heating the resulting mixture until a sufficiently dense composition of Li<sub>y</sub>[Ni<sub>x</sub>Co<sub>1-2x</sub>Mn<sub>x</sub>]O<sub>2</sub> having a pellet density of at least 3.3 g/cm<sup>2</sup> is obtained for use in a lithiumion battery, wherein the total amount of boron compound(s) is greater than 0.2% of the total weight of the mixture.

- 2. (currently amended) The method of claim 1 wherein the resulting mixture is
- 3. (currently amended) The method of claim 1 wherein the resulting mixture is heated for at least about 3 hours.
- 4. (currently amended) The method of claim 1 wherein the resulting mixture is heated for at least about 6 hours.
- 5. (original) The method of claim 1 wherein the amount of sintering agent being mixed is about 0.1 to about 5.0 weight percent of the resulting mixture.
- 6. (original) The method of claim 1 wherein the amount of sintering agent being mixed is in the range of about 0.2 to about 3.0 weight percent of the resulting mixture.

7. (original) The method of claim 5 wherein the resulting mixture is heated for about 3 hours.

- 8. (original) The method of claim 1 wherein the amount of sintering agent being mixed is less than about 10 weight percent of the resulting mixture.
- 9. (currently amended) The method of claim 1 characterized by the resulting densified composition exhibiting a reversible volumetric energy of at least about [1833 333x] measured in Wh/L, wherein  $0.025 \le x \le 0.45$   $0.025 \le x \le 0.35$ .
- 10. (currently amended) The method of claim 1 wherein the pellet density of the resulting densified composition is at least about 72 percent of theoretical density.
  - 11. (cancelled)
- 12. (original) The method of claim 1 wherein said sintering agent is an alkali metal fluoride.
  - 13. (original) The method of claim 12 wherein said sintering agent is LiF.
- 14. (original) The method of claim 1 wherein said sintering agent is a compound of boron.
- 15. (original) The method of claim 14 wherein said sintering agent is selected from the group consisting of boron oxide, boric acid, and lithium borates.
- 16. (withdrawn, currently amended) A lithium transition metal oxide composition produced by the method of claim 1 and exhibiting a minimum reversible volumetric energy

characterized by the formula of at least [1833 - 333x] measured in Wh/L, wherein  $0.025 \le x \le 0.45$ .

- 17. (withdrawn, currently amended) A lithium transition metal oxide for use in a lithium-ion battery having the general formula of  $\text{Li}_y[\text{Ni}_x\text{Co}_{1\text{-}2x}\text{Mn}_x]O_2$  wherein  $0.025 \le x \le 0.45$   $0.025 \le x < 0.35$ , and  $0.9 \le y \le 1.3$ , and exhibiting a minimum reversible volumetric energy characterized by the formula [1833 333x] measured in Wh/L.
- 18. (withdrawn, currently amended) The lithium transition metal oxide of claim 16 exhibiting a pellet density of at least about 72% of theoretical density.
- 19. (withdrawn, currently amended) The lithium transition metal oxide of claim 17 exhibiting a pellet density of at least about 72% of theoretical density.
- 20. (withdrawn, currently amended) The lithium transition metal oxide of claim 19 that is formed into a lithium ion battery electrode having a reversible volumetric energy in the range of about 1500 to about 2200 Wh/L.
- 21. (new) A method of producing  $\text{Li}_y[\text{Ni}_x\text{Co}_{1\text{-}2x}\text{Mn}_x]\text{O}_2$  wherein  $0.025 \le x \le 0.45$ , and  $0.9 \le y \le 1.3$ , the method comprising:

 $mixing \ [Ni_xCo_{1\text{-}2x}Mn_x]OH_2 \ with \ LiOH \ or \ Li_2CO_3 \ and \ at \ least \ one \ alkali \ metal$  fluoride to form a resulting mixture; and

heating the resulting mixture until a composition of  $\text{Li}_y[\text{Ni}_x\text{Co}_{1\text{-}2x}\text{Mn}_x]\text{O}_2$  having a pellet density from about 3.3 g/cm² to about 4.0 g/cm² is obtained for use in a lithium-ion battery, wherein the total amount of alkali fluorides is greater than 0.2% of the total weight of the mixture.

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22. (new) A lithium transition metal oxide composition produced by the method of claim 21 and exhibiting a minimum reversible volumetric energy characterized by the formula [1833 - 333x] measured in Wh/L, wherein  $0.025 \le x \le 0.45$ .